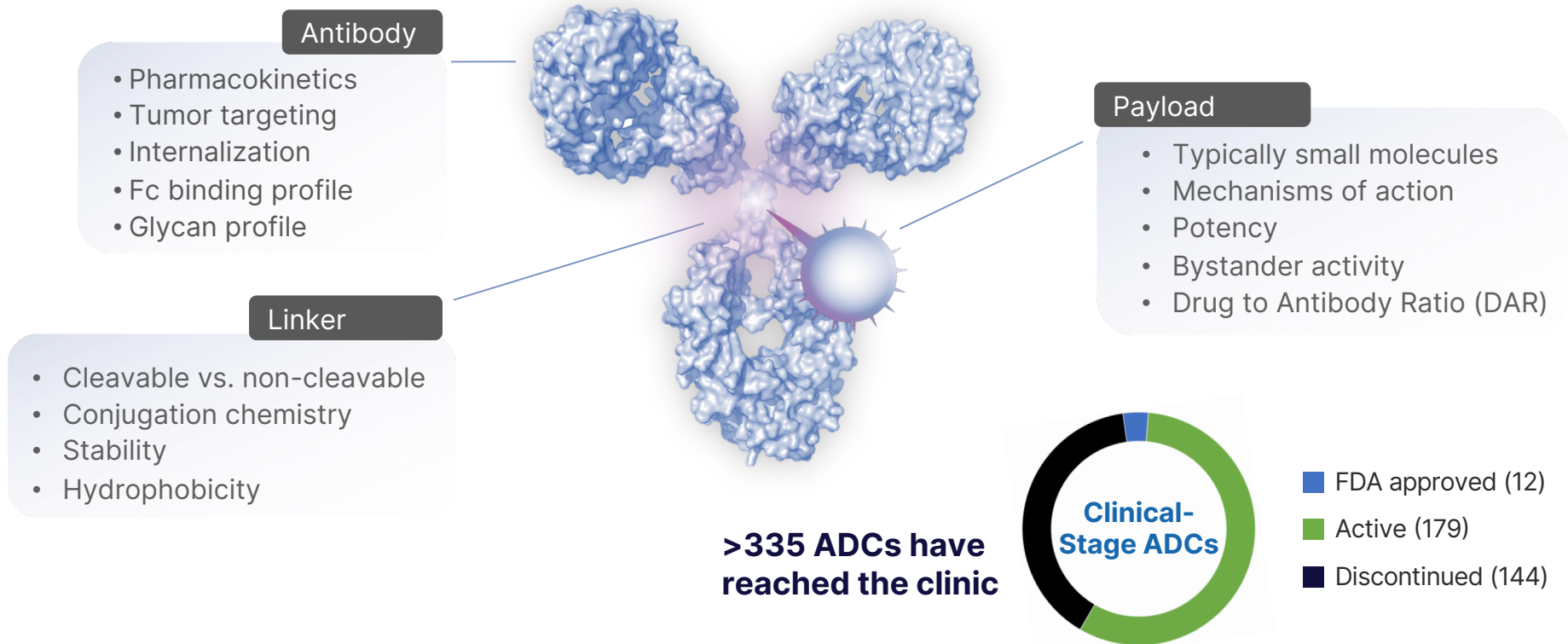


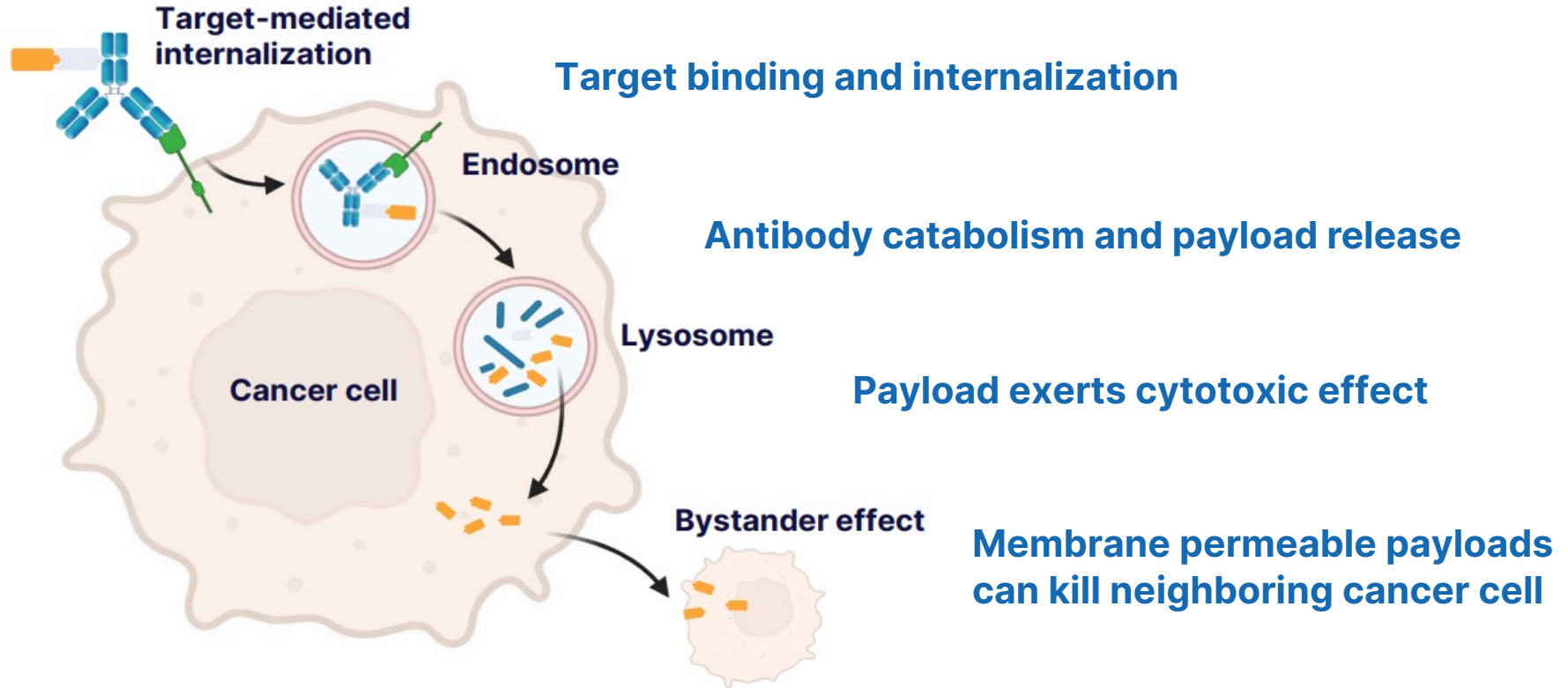
Development of a Novel TOP01i ADC Platform: From Concept to Pipeline Application

Mark E Petersen,
Senior Scientist, ADC Therapeutic Development
Zymeworks, Vancouver, Canada

Anatomy of an Antibody-Drug Conjugate (ADC)



Conventional representation of the ADC mechanism

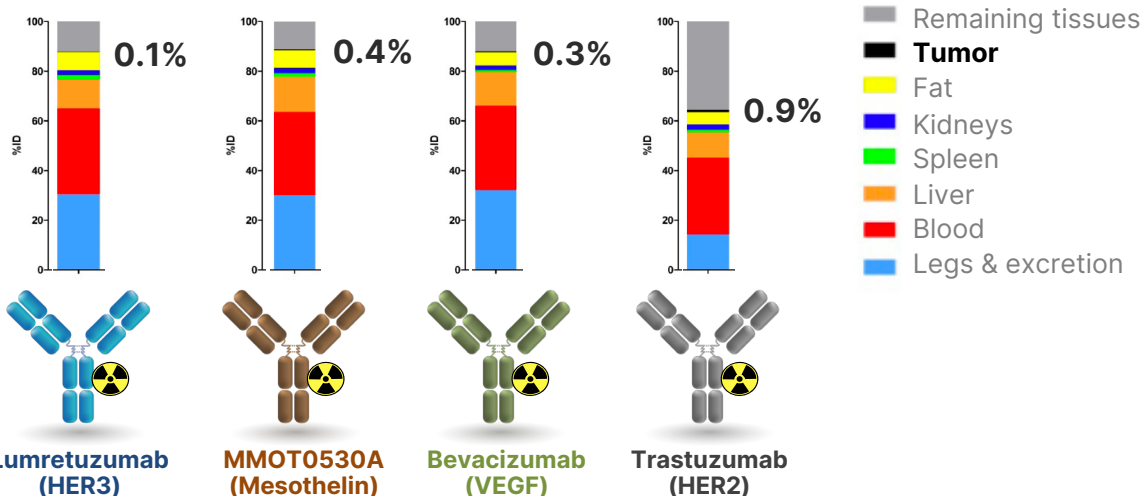


ADCs are commonly described as “**Magic Bullets**”



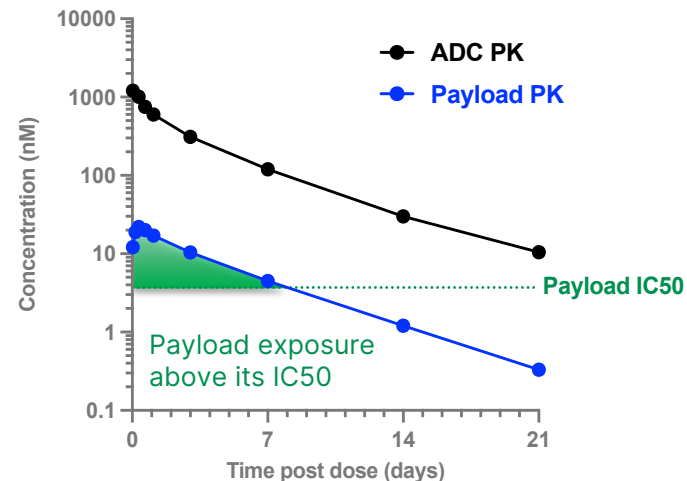
ADCs are not simple “magic bullets”

Irrespective of the target, radiolabeled antibodies show high normal tissue distribution and generally <1% tumor uptake in humans



Absolute uptake in healthy tissues and tumor 4 days after dosing

ADCs significantly alter payload PK

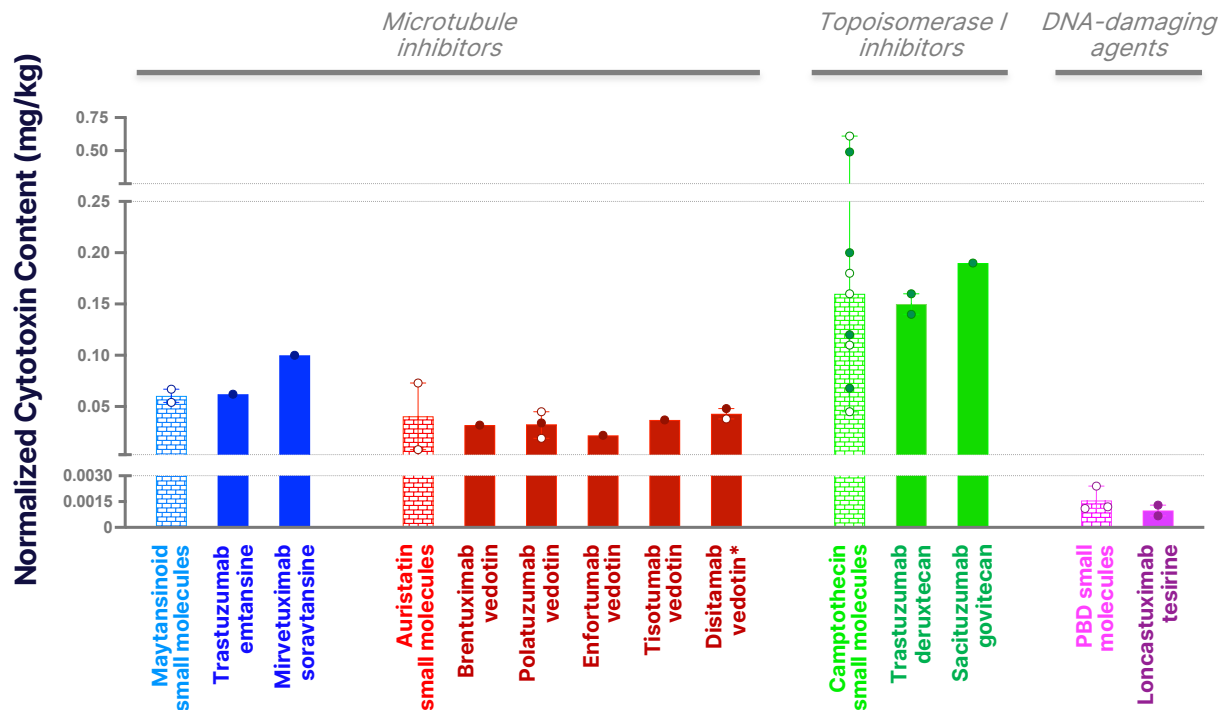


- Payload half-life extended from hours (typical small molecule PK) to days
- Payload exposure contributes to clinical efficacy and tolerability

F. Bensch et al. *Theranostics* 2018, 8, 4295-4304

Data from DESTINY-Gastric01. Original concept: E. Tarsca et al. *Drug Discov. Today Technol.* 2020, 37, 13-22

Human MTD of approved ADCs is comparable to human MTD of related small molecules



Small molecules

- Maytansinoid
- Auristatin
- Camptothecin
- PBD

Approved ADCs

- Maytansinoid
- Auristatin
- Camptothecin
- PBD

- MTD for approved drug
- MTD for experimental drugs

Normalized cytotoxin content

$$= \frac{Dose_{ADC} \cdot DAR \cdot MW_{payload}}{MW_{ADC}}$$

R. Colombo, J. R. Rich. *Cancer Cell*, 2022, 40, 1255-1263



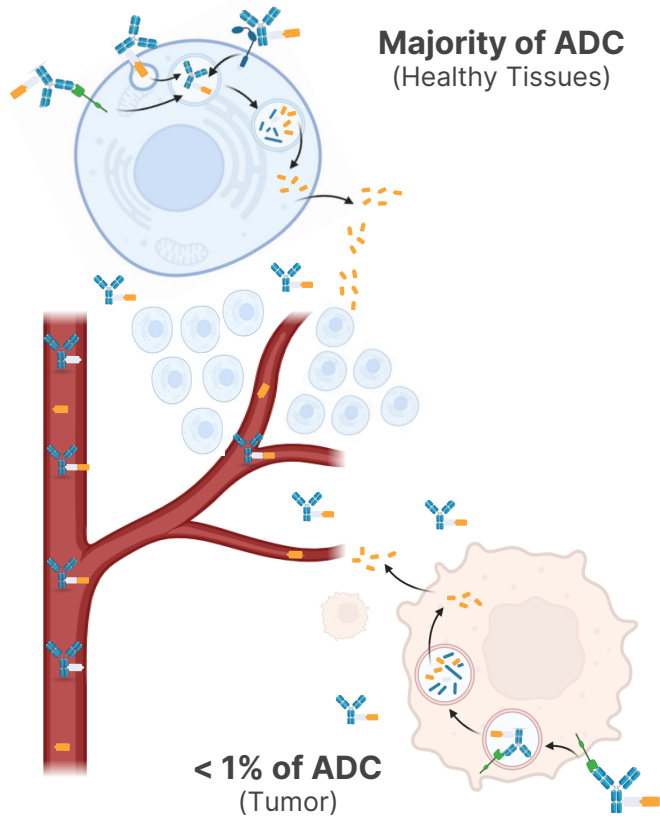
Revised representation of ADC therapeutic window (in humans)

Revised representation based on emerging clinical data



- **ADCs do not significantly increase the maximum tolerated dose (MTD) of their conjugated payloads**
- **Minimum efficacious dose (MED) not established** in clinical studies
- When dosed at their MTD/RP2D, **ADCs can offer improved efficacy over related unconjugated small molecules** (and, in certain cases, standard of care)

We tend to optimize ADCs for the 1% and not the for the 99%

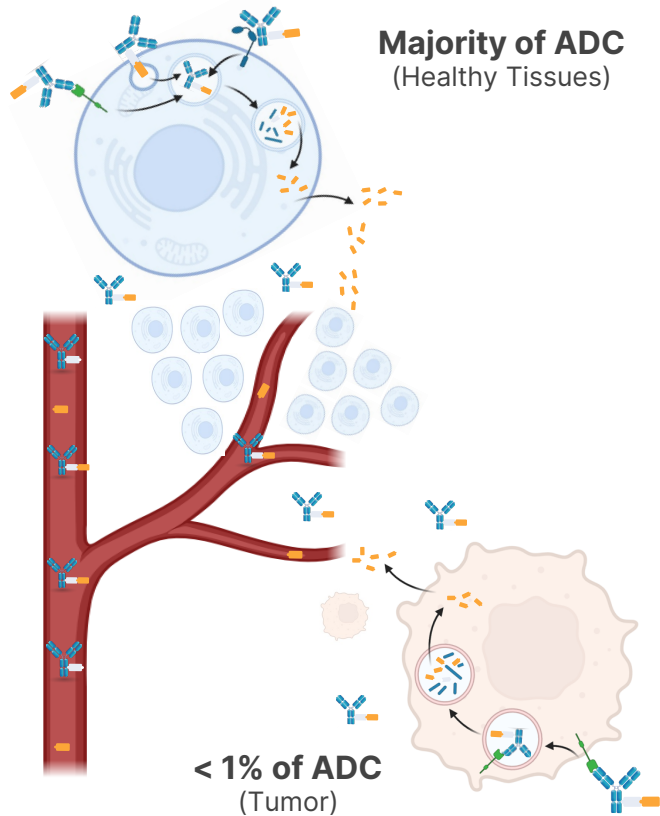


In pursuit of “magic bullets”:

- ***Payload*** should be **as potent as possible**
Highly potent payloads lead to toxic ADCs with a poor therapeutic index
- ***Linker*** should be **as stable as possible** in circulation
All approved ADCs feature linker instability
- ***Antibody*** should **have high affinity as possible** to a target **only expressed in the tumor**
Leads to binding site barriers and poor tumor penetration



We tend to optimize ADCs for the 1% and not the for the 99%



In pursuit of “magic bullets”:

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Leads to binding site barriers and poor tumor penetration



Considering disposition is mainly off-tumor:

- **Payload** should be **drug-like**
- **Linker** should be **traceless** for **bystander activity**
- **Linker** should **not** be **overly stabilized**
- **Antibody** should be **optimized** for tumor penetration and payload delivery



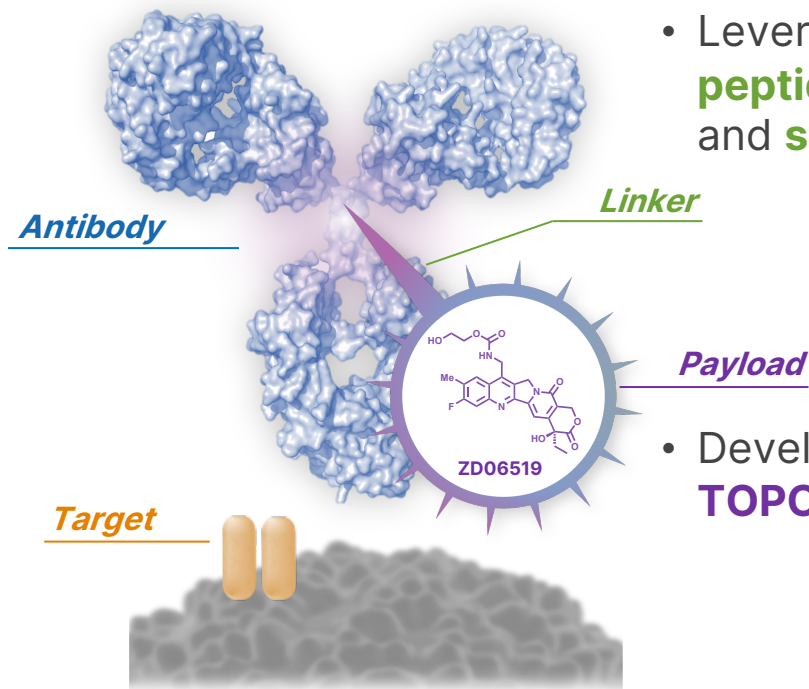
Emerging clinical data applied to the design of Zymeworks' TOPO1i ADCs

- **Antibody** selected for optimal **internalization**, **tumor penetration**, and **payload delivery**

...it's not just affinity

- **Right ADC design for target and indication**

...one size does not fit all



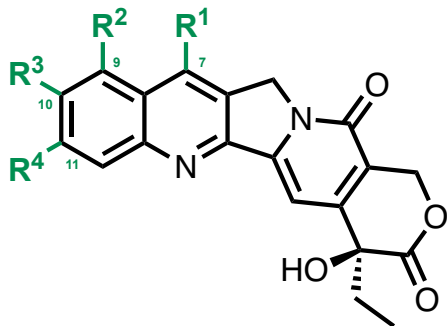
- Leveraging validated **peptide-cleavable linkers** and **stochastic conjugation**

...it's not just stability

- Development of **proprietary TOPO1i payload (ZD06519)**

...it's not just potency

Camptothecins have been known for 60 years



Potent inhibitors of topoisomerase I:

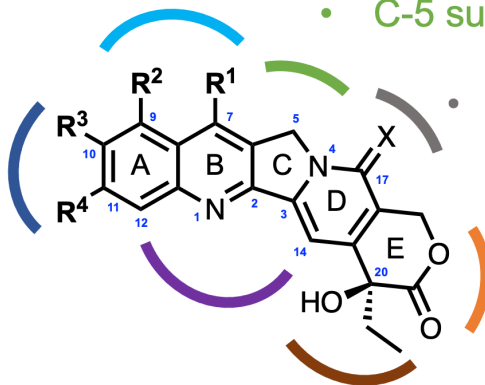
- Discovered in the 1960's by M. E. Wall and M. C. Wani
- Isolated from *Camptotheca acuminata* (The Happy Tree)
- Prevent DNA religation which results in double strand breaks and apoptosis

- **3 approved small molecules** (Topotecan, Irinotecan, Belotecan)
- **2 approved ADCs** (Enhertu, Trodelvy)
- **Several ADCs, SMDCs, and NPs** at different stages of development

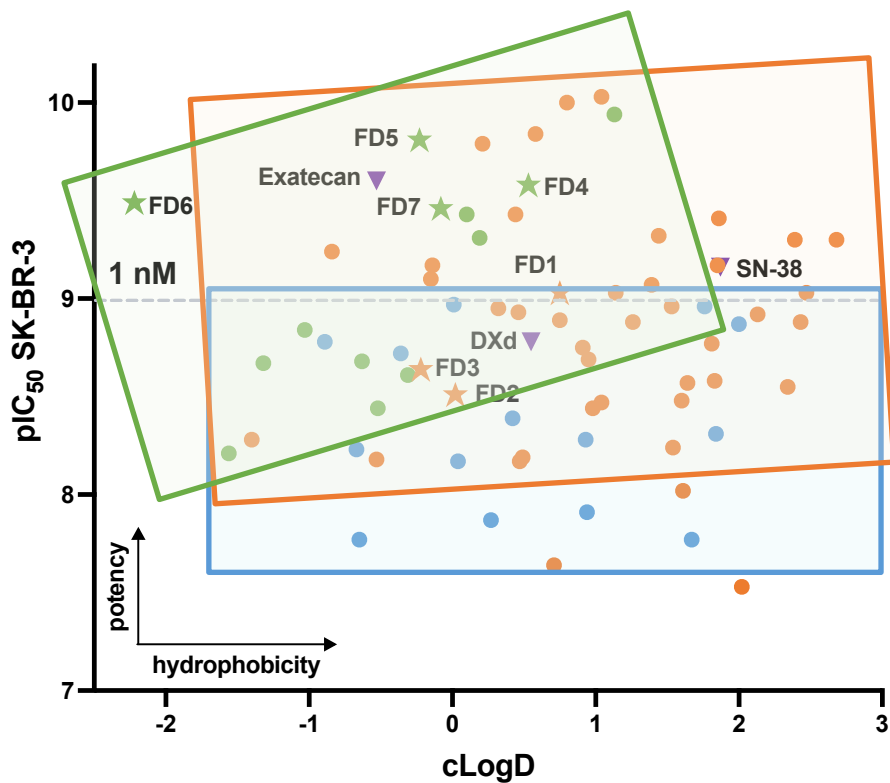


Leveraging 60 years of camptothecin SAR knowledge

- C-7 and C-9 positions tolerate a variety of functional groups, including fused rings
- C-7 substitution improves solubility
- Large substituents at C-10 and C-11 reduce potency
- C-10 substitution by electron rich groups preferred
- 10-NH2 increases potency
- 11-F increases potency
- 10,11-methylenedioxy improves potency
- C-5 substitutions reduce potency
- C-17 O or S required for potency
- Lactone form significantly more potent than open form
- C-12, N-1, and C-14 substitutions reduce potency
- 20-OH group and 20-S configuration are critical for potency

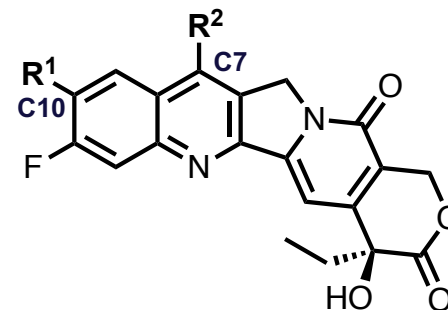


Selection of lead payloads from library of camptothecin analogs



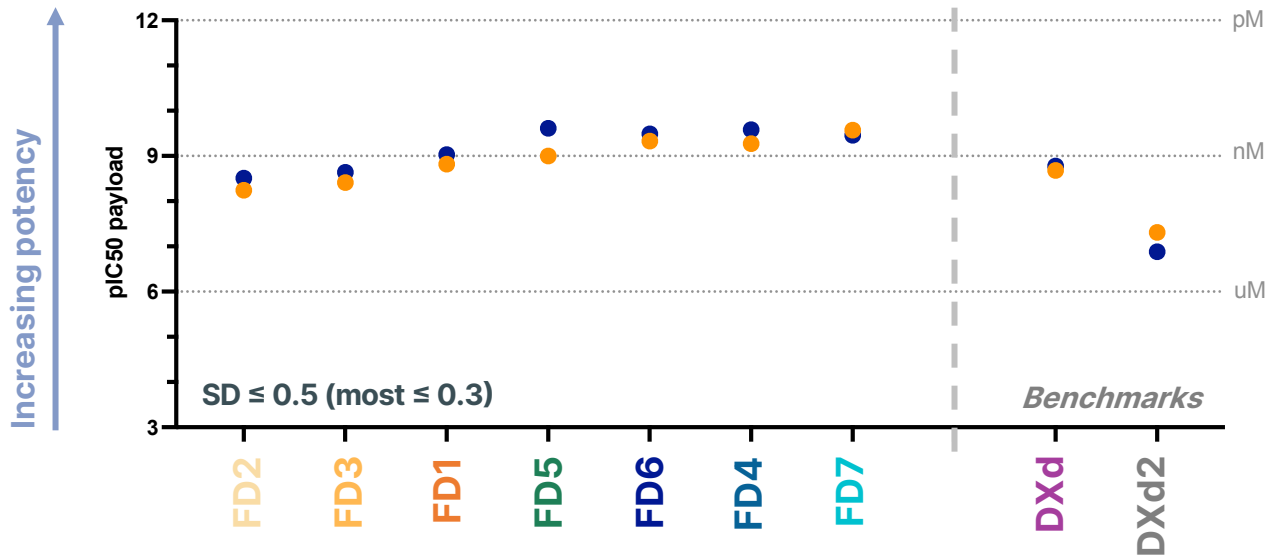
$pIC_{50} = -\log_{10}(IC_{50})$

$R^1 = \text{Me}$
 $R^1 = \text{OMe}$
 $R^1 = \text{NH}_2$



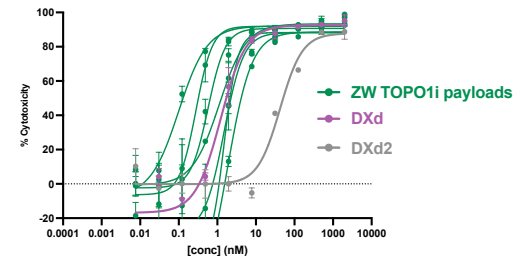
$R^2 = \text{Amines, Ureas, Carbamates, Sulfonamides}$

Payloads showed potency between 10 and 0.1 nM in multiple cell lines

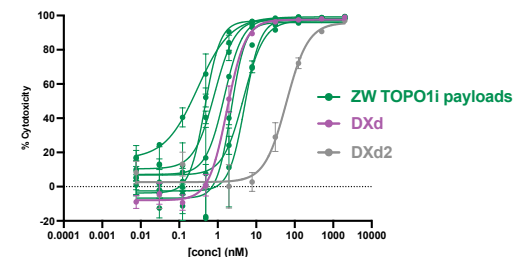


- pIC50 SK-BR-3
- pIC50 MDA-MB-468

SK-BR-3:



MDA-MB-468:

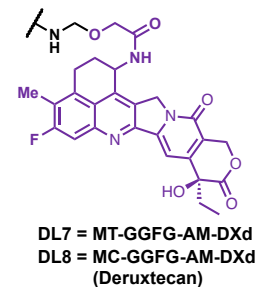
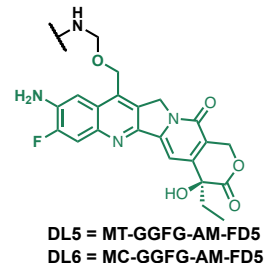
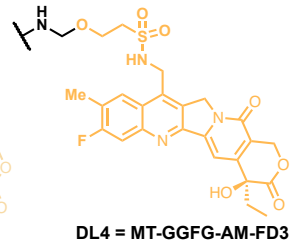
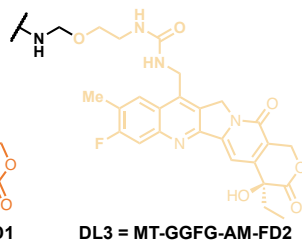
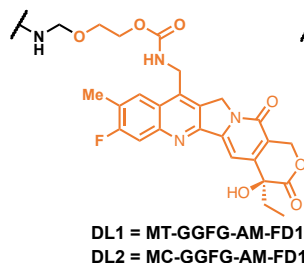


Representative pIC50s; >70 cell lines tested

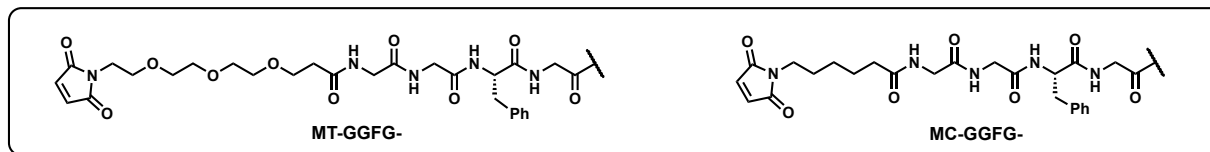
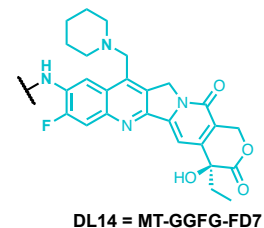
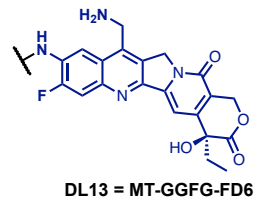
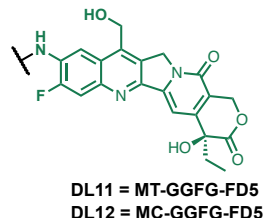
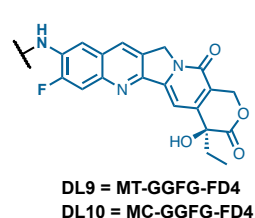
pIC50 = $-\log_{10}(\text{IC}_{50})$

Drug-linkers were generated using C7 or C10 attachment points

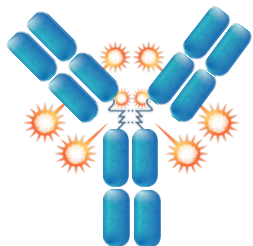
C-7 hemiaminal ether linked payloads



C-10 amide linked payloads



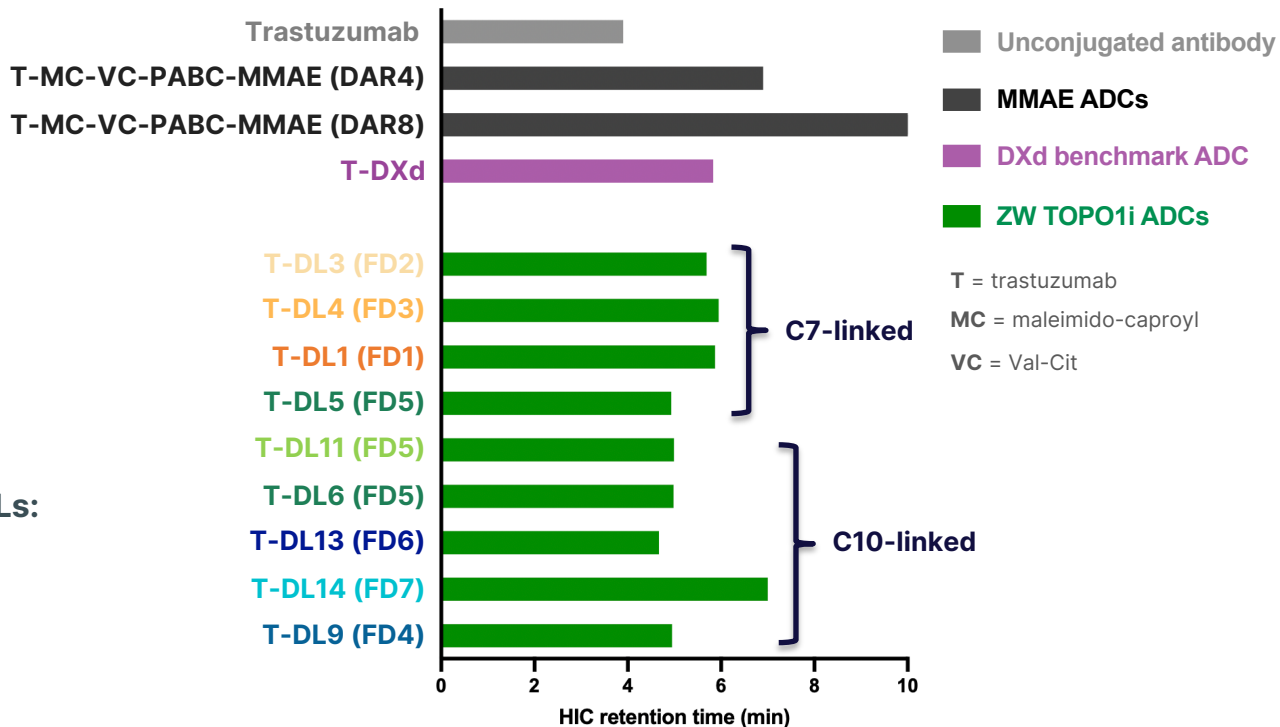
Drug-linkers yield trastuzumab ADCs with desired physicochemical properties and exceptionally low aggregation



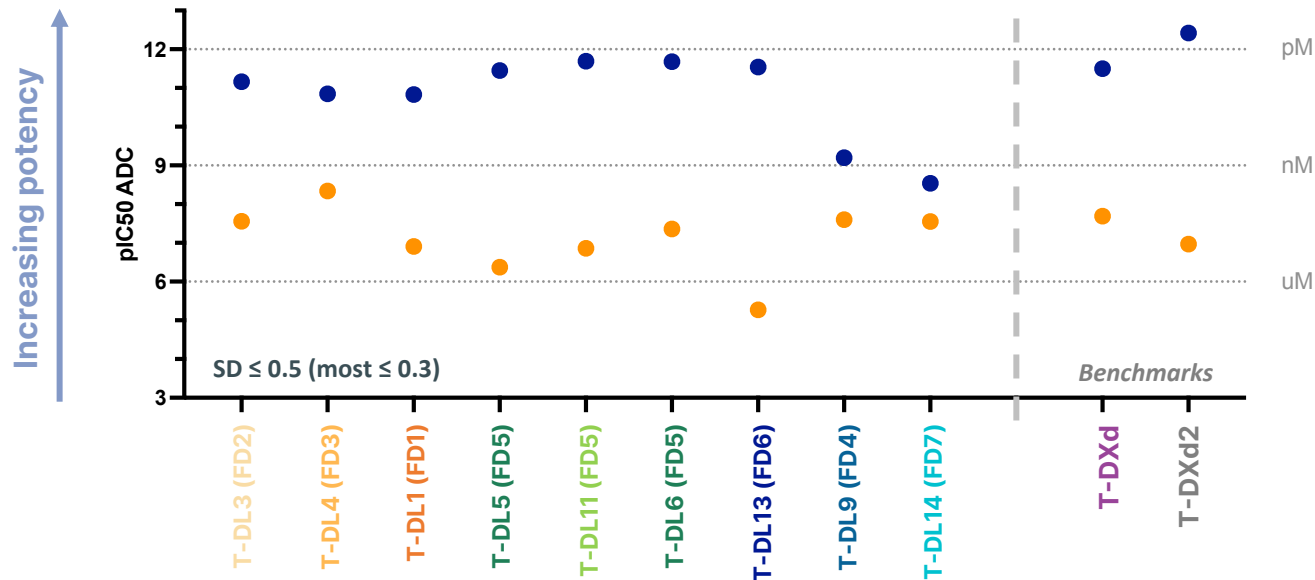
mAb = trastuzumab
 conjugation = cysteine
 DAR = 8

ADCs with Zymeworks TOPO1i DLs:

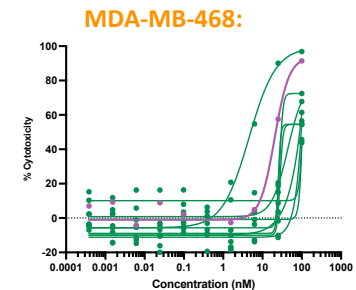
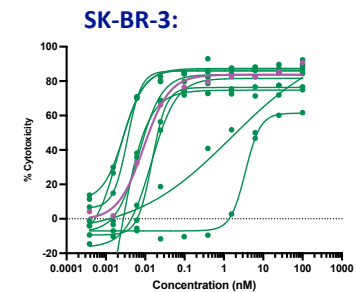
- ✓ No aggregation for DAR8
(challenge for this class)
- ✓ Hydrophilic
- ✓ Robust freeze thaw stability



Most ADCs showed good potency and selectivity

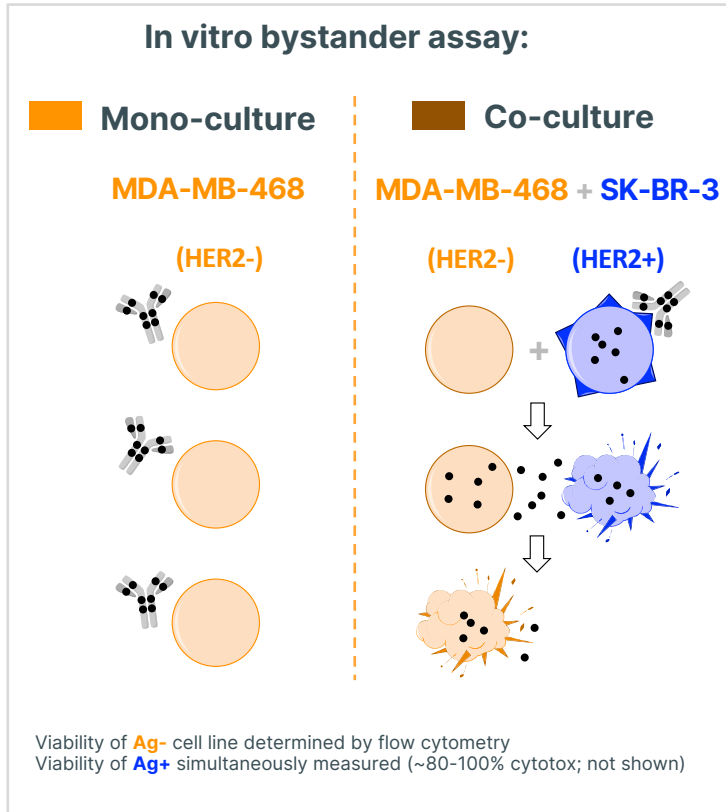


- pIC50 SK-BR-3 (Ag+)
- pIC50 MDA-MB-468 (Ag-)

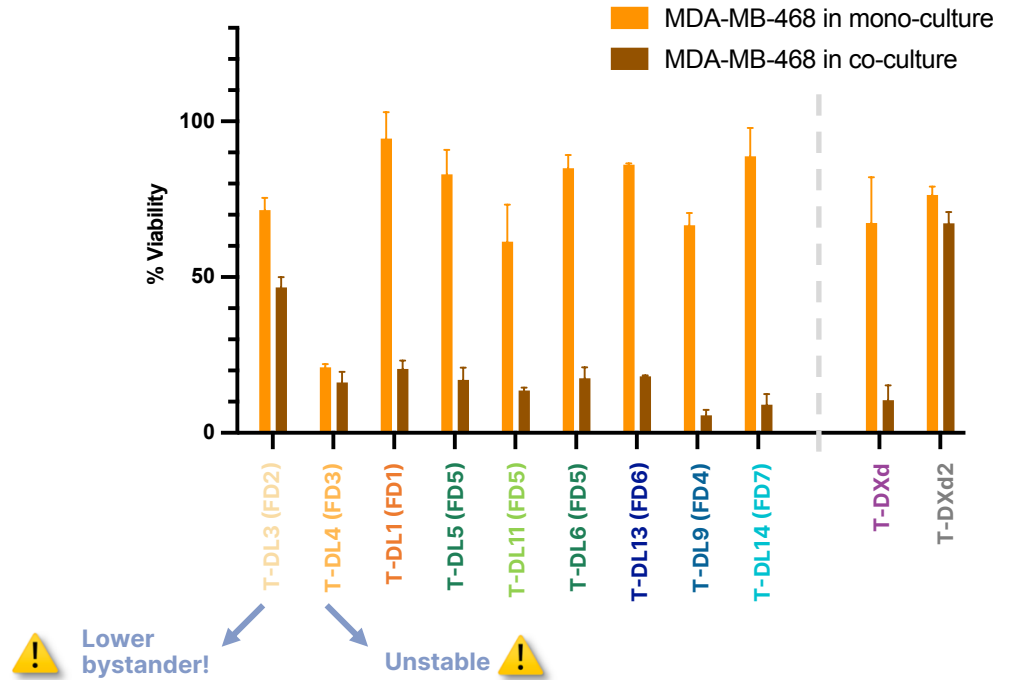


Representative pIC50 in an **Ag+** cell line sensitive to TOPO1i ADCs and an **Ag-** cell line

Strong bystander activity for most Zymeworks TOP01i ADCs



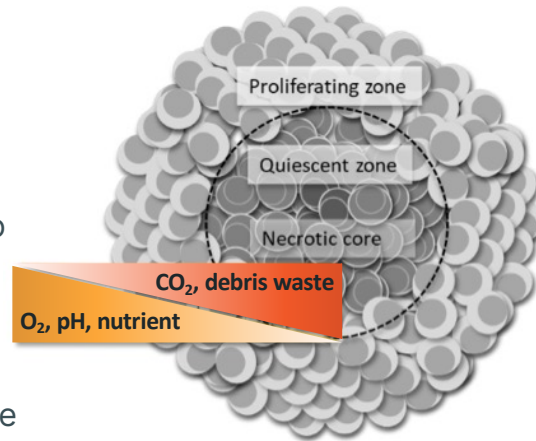
1 nM ADC treatment



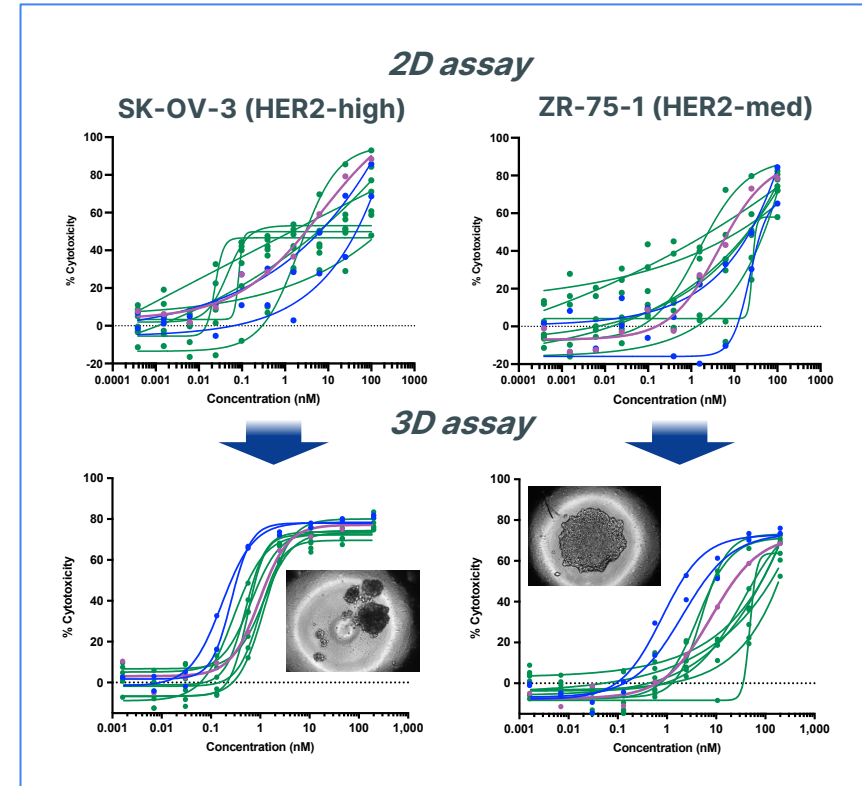
Spheroid cytotoxicity assay was developed to screen TOP01i ADCs

Key spheroid features:

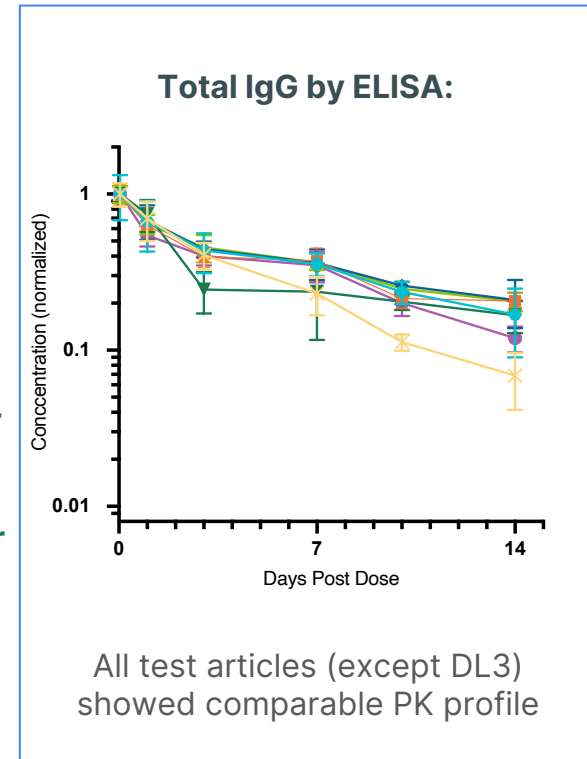
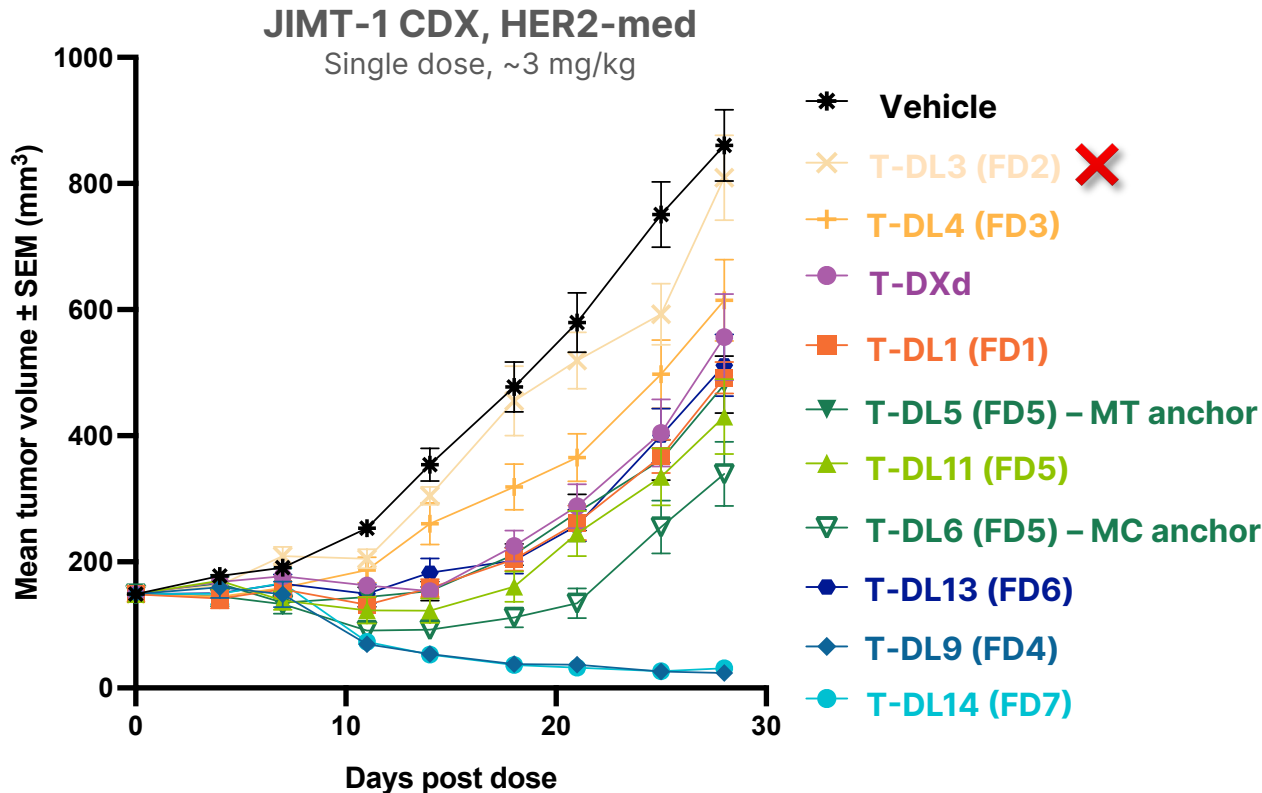
- Spatial organization
- Layers of distinct cell populations
- Formation of different gradients from outer to inner regions
- More complex cell signaling
- Potential to recapitulate drug resistance and metabolic adaptation



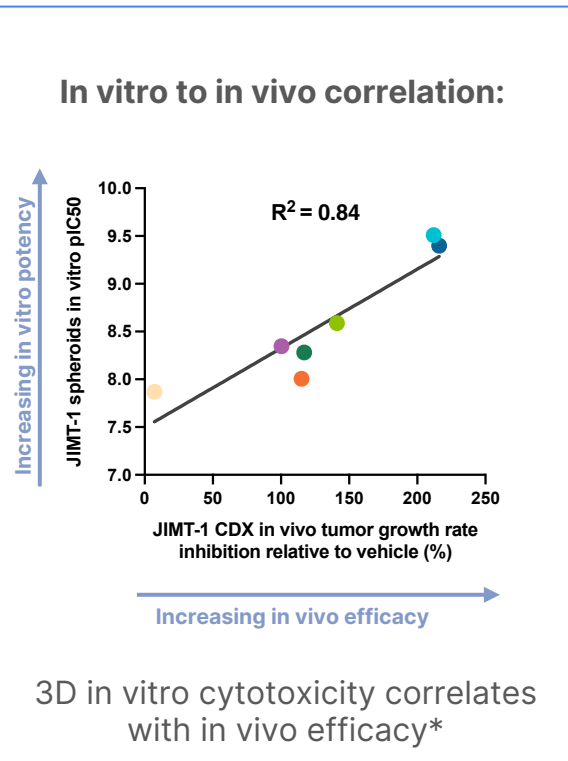
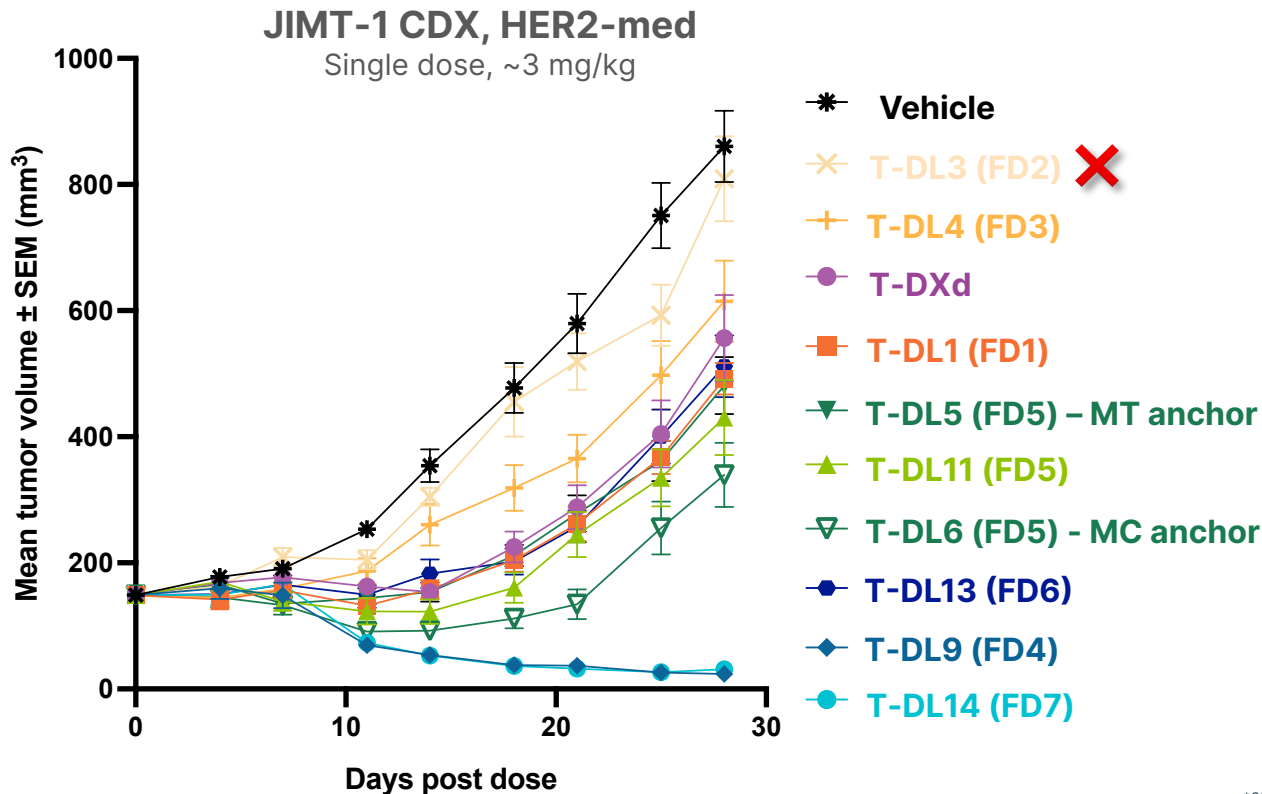
Adapted from: Pinto B, Henriques AC, Silva PMA, Bousbaa H. *Pharmaceutics*. 2020, 12, 1186



Most ADCs demonstrated comparable or increased efficacy vs. T-DXd benchmark in a JIMT-1 xenograft study



Most ADCs demonstrated comparable or increased efficacy vs. T-DXd benchmark in a JIMT-1 xenograft study

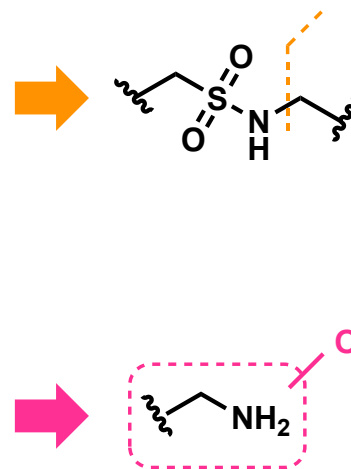


*2D in vitro cytotoxicity on JIMT1 resulted in pIC50s < 7 with incomplete curves

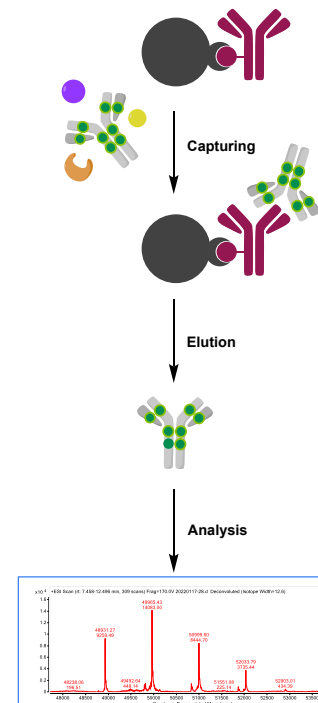
Plasma stability assays revealed liabilities for two drug-linkers

ADC	Observed payload instability (7 d, mouse plasma)
T-DXd	none
T-DL3 (FD2)	none
T-DL4 (FD3)	✗ drug-linker fragmentation
T-DL1 (FD1)	none
T-DL5 (FD5)	none
T-DL11 (FD5)	none
T-DL6 (FD5)	none
T-DL13 (FD6)	✗ drug-linker oxidation
T-DL9 (FD4)	none
T-DL14 (FD7)	none

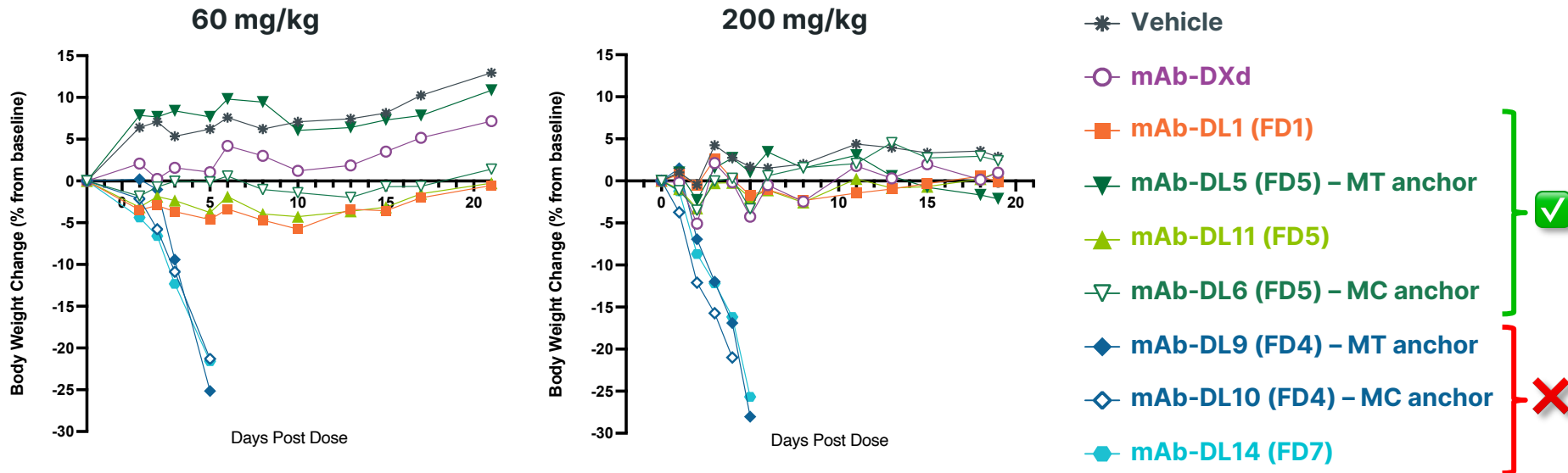
✗ design criteria not met



IP-MS Workflow:



Four ADCs were tolerated at high-doses in mice

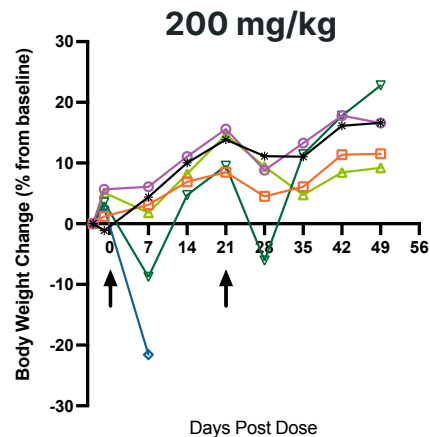
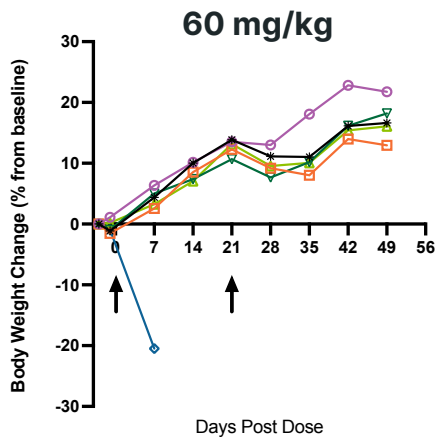
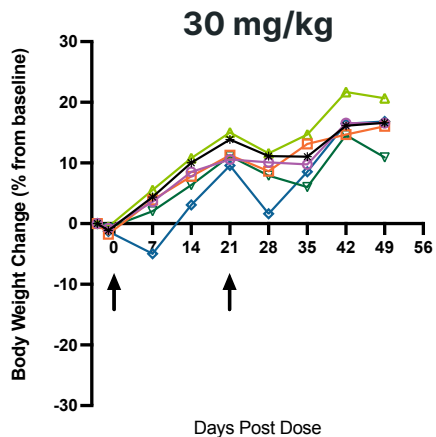


✓ design criteria met (tolerated at 200 mg/kg)

✗ design criteria not met (not tolerated at 200 and 60 mg/kg)

- TAA = Folate receptor α
- Balb/c female mice, 8 weeks old
- 60 and 200 mg/kg
- Intraperitoneal injection, single dose
- 3 animals per group

Top two TOP01i ADCs identified in a rat tox study



- Vehicle
- mAb-DXd
- mAb-DL2 (FD1) ✓
- mAb-DL6 (FD5) ⚠
- mAb-DL12 (FD5) ✓
- mAb-DL10 (FD4) ✗



design criteria met



not better than mAb-MC-GGFG-FD5



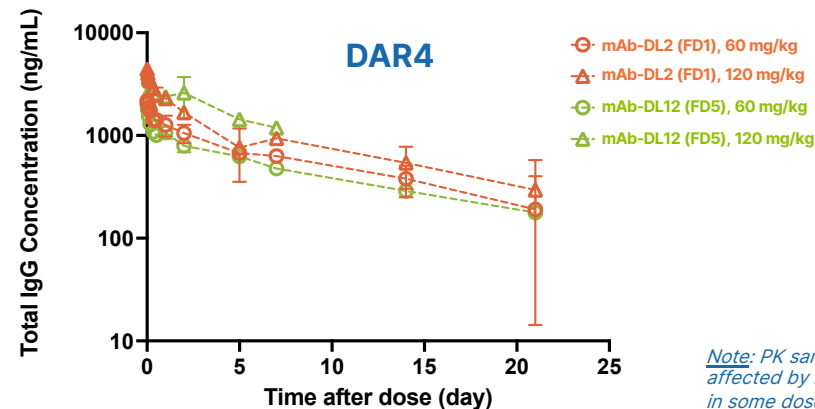
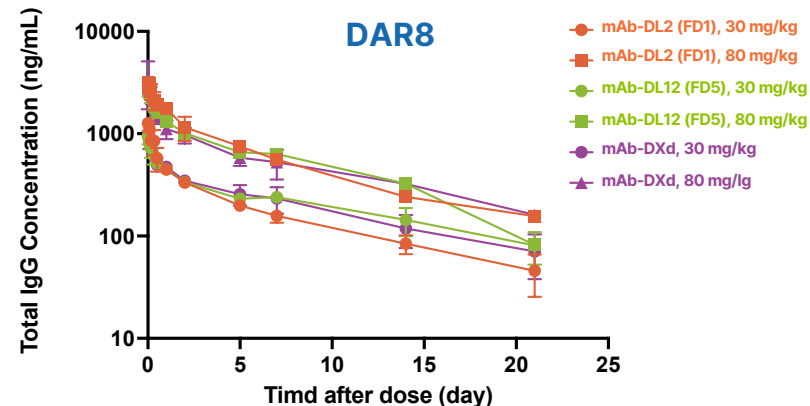
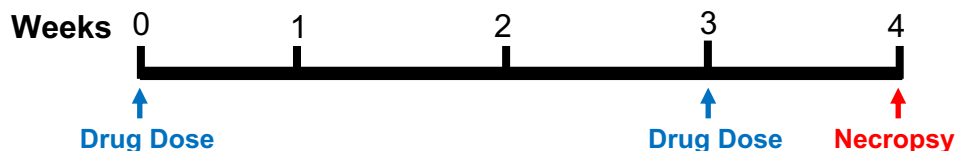
design criteria not met

- TAA = Folate receptor α
- Female SD rats, 8 weeks old
- 30, 60 and 200 mg/kg
- IV injection, Q3Wx2
- 6 animals per group



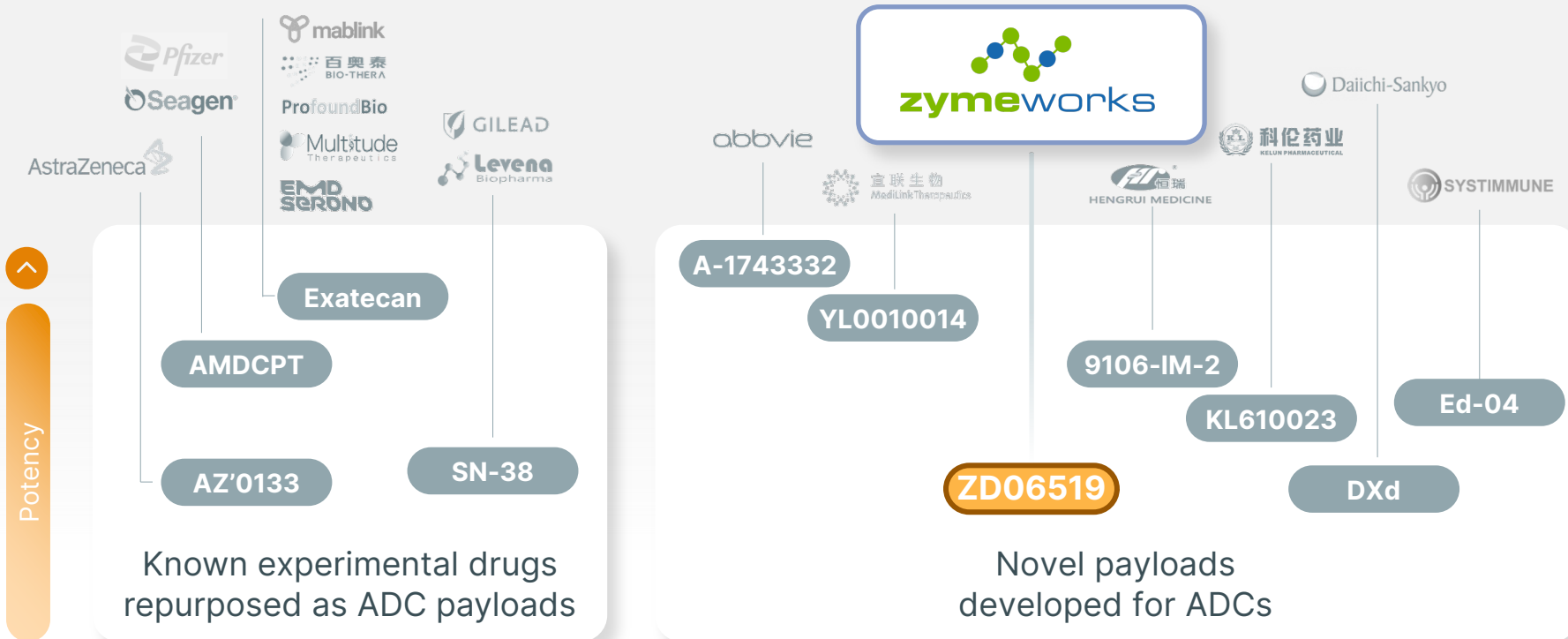
Two dose NHP ADC toxicity study support the selection of **MC-GGFG-AM-FD1** as platform lead drug-linker

Group	Test Article	DAR	Dose (mg/kg)	Tolerated?
1	Vehicle	-	-	-
2	mAb-DXd	8	30	Y
3			80	N
4	mAb-DL2 (FD1)	4	60	Y
5			120	Y
6		8	30	Y
7			80	N
9	mAb-DL12 (FD5)	4	60	Y
10			120	N
11		8	30	Y
12			80	N



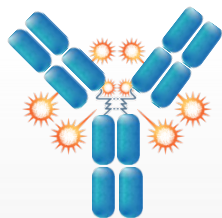
Note: PK sampling affected by mortality in some dose groups

ZD06519 (FD1) payload was selected with ADCs in mind

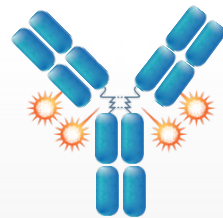


Design of novel payloads enables incorporation of properties tailored for ADC mechanism

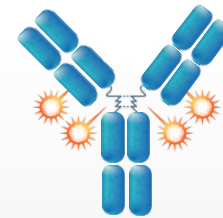
ZD06519 payload is being utilized in multiple pipeline programs



ZW191



ZW220



ZW251

Target

FR α

NaPi2b

GPC3

Format/Technology

Monospecific/TOPO1i ADC

Monospecific/TOPO1i ADC

Monospecific/TOPO1i ADC

Potential Indications

Ovarian cancer, other gynecological cancers, and other solid tumors

Ovarian cancer, NSCLC

Liver cancer

Stage

IND-enabling

IND-enabling

IND-enabling

Next Milestone

IND 2024

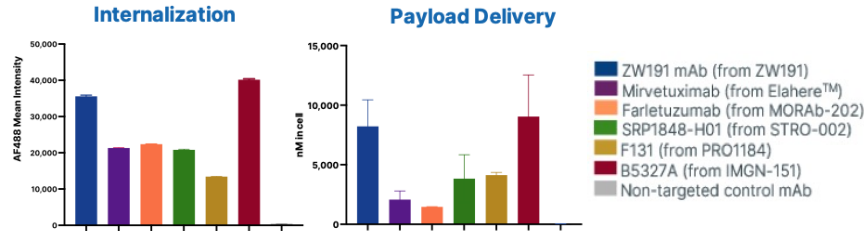
On track for 2025 IND

On track for 2025 IND

Additional early-stage assets in development

ZW191, a DAR 8 FR α -targeting ADC

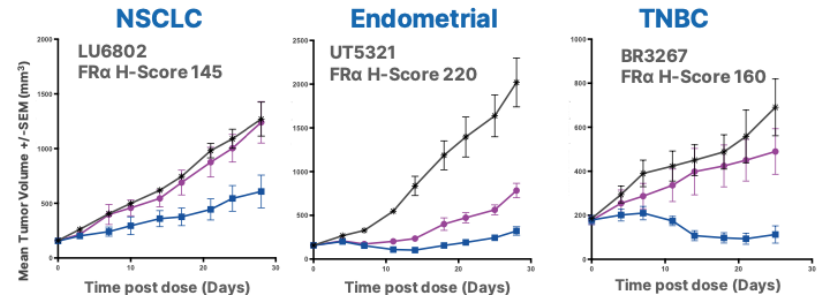
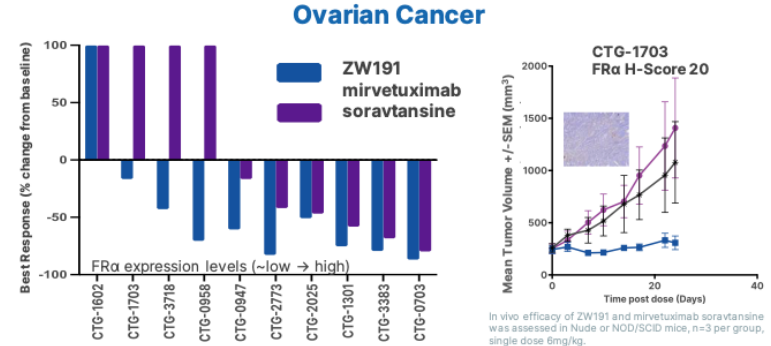
Novel anti-FR α mAb selected for enhanced internalization and payload delivery



ZW191 shows a compelling tolerability profile of 60 mg/kg in NHP

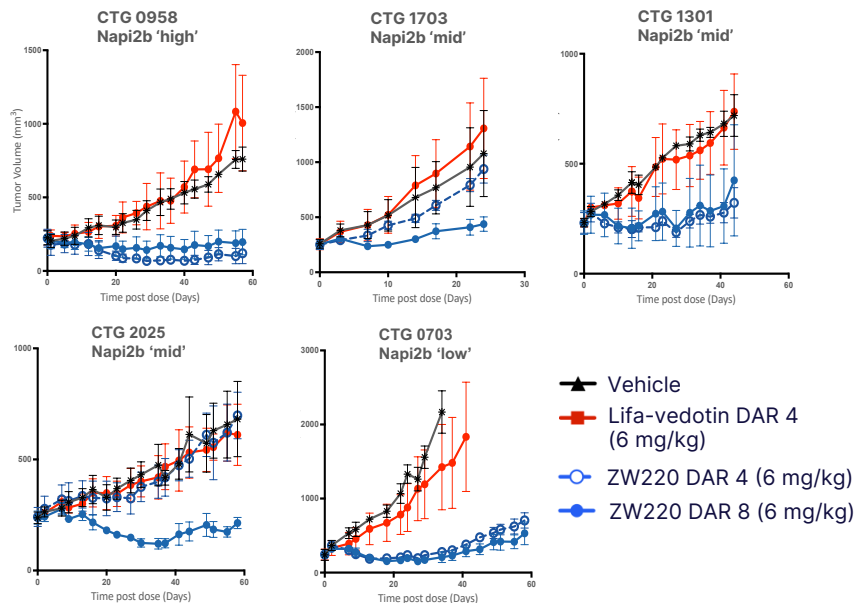
Dose mg/kg	Clinical observations	Histopathology	Clinical Chemistry	Hematology & coagulation	Adverse effects	HNSTD
10	None	None	↑ AST, ALT (n=1)	No effects	None	60 mg/kg
30	Emesis/vomitus	↓ Thymic lymphocytes, ↓ PACS	↑ AST, ALT			
60	Liquid/discolored feces Emesis/vomitus ↓ activity level (n=1)	↓ Thymic lymphocytes, ↓ PACS	↑ AST, ALT ↑ CK			

ZW191 Demonstrates activity across multiple tumor types and range of FR α expression (PDX models)



ZW220, a DAR4 NaPi2b-targeting ADC

ZW220 demonstrates robust activity in NaPi2b-expressing ovarian cancer PDX models



- ZW220 is more efficacious than Lifatuzumab-vedotin
- DAR 4 ADC is equivalent to DAR 8 ADC in 3/5 models

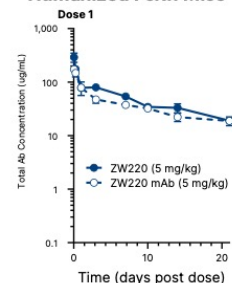
ZW220 is well tolerated in non-Human Primates with an MTD of 90 mg/kg

ZW220 3-dose non-GLP NHP toxicology study, Q3Wx3

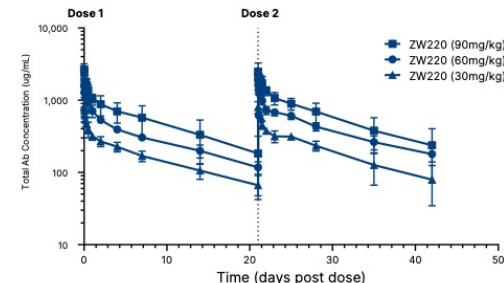
Test article	Dose	Tolerated?	Histopathology; Clinical Chemistry; Hematology	MTD
ZW220	30 mg/kg	Yes	None	90 mg/kg
	60 mg/kg	Yes	None	
	90 mg/kg	Yes	None	

ZW220 has a favorable pharmacokinetic profile

Total Antibody PK from a Tg32 Humanized FcRn Mice

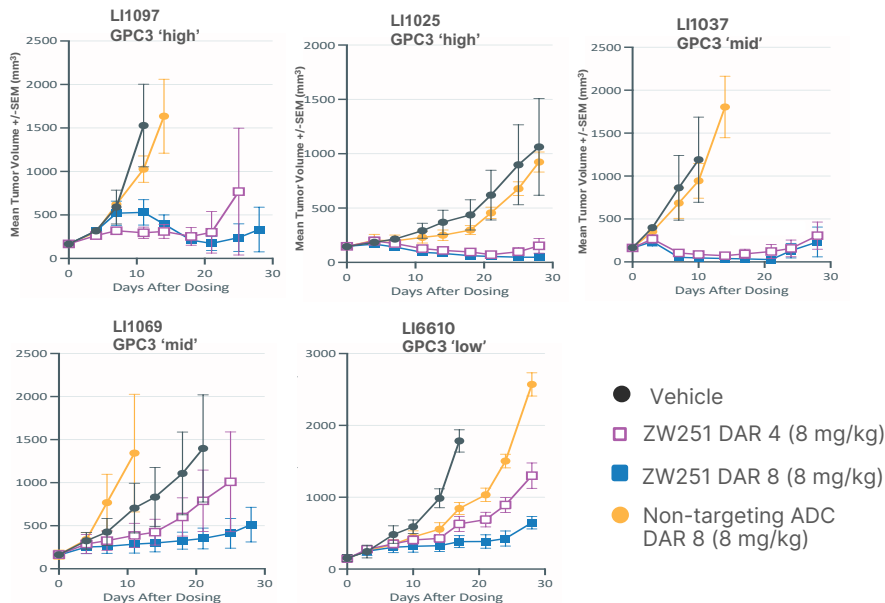


Total antibody PK from NHP



ZW251, a DAR4 glypican-3-targeting ADC

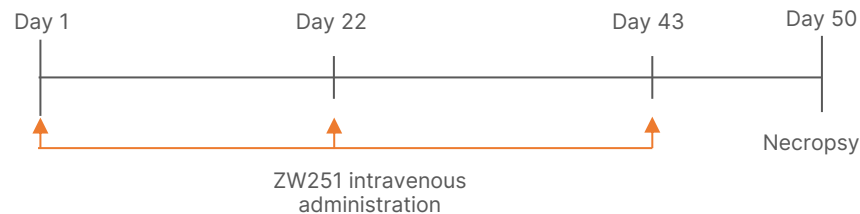
ZW251 Demonstrates Compelling Anti-Tumor Activity in GPC3-Expressing Liver Cancer PDX Models



- A single 8 mg/kg dose of either ZW251 DAR 4 or DAR 8 results in robust efficacy.
- DAR 4 ADC is equivalent to DAR 8 ADC in 3/5 models.

ZW251 is Well Tolerated in Non-Human Primates

Repeat dose non-GLP NHP toxicology study



Test Article	Doses		
ZW251 DAR 8	10 mg/kg	30 mg/kg	60 mg/kg
ZW251 DAR 4	20 mg/kg	60 mg/kg	120 mg/kg

- Minimal changes in body weight, hematology parameters, and clinical chemistry parameters in all treatment groups.
- No mortality observed in any treatment group prior to necropsy.

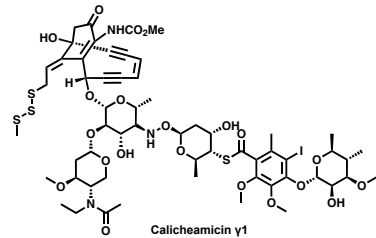
“The best way to discover a new drug is to start with an old one”

*Sir James W. Black
(1924-2010)*

Nobel Prize for Medicine in 1988 for pioneering strategies for rational drug design

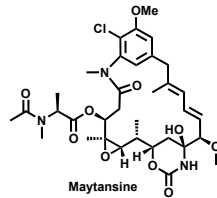
The history of ADC payloads began in the 1960-1980s

Calicheamicin (1987)



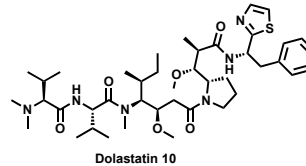
Isolated from *Micromonospora echinospora*

Maytansinoid (1972)



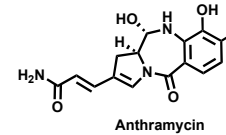
Isolated from *Maytenus serrata*

Auristatin (1987)



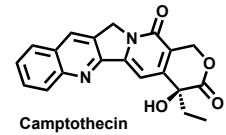
Isolated from *Dolabella auricularia*

PBD (1965)



Isolated from *Streptomyces refuineus*

Camptothecin (1966)



Isolated from *Camptotheca acuminata*

13 years

41 years

24 years

56 years

53 years

2000, reapproved in 2017:
Gemtuzumab ozogamicin

2017: Inotuzumab
ozogamicin

2013: Trastuzumab
emtansine

2022: Mirvetuximab
soravtansine

2011: Brentuximab vedotin
2019: Polatuzumab
vedotin

2019: Enfortumab vedotin
2021: Tisotumab vedotin

2021: Loncastuximab
tesirine

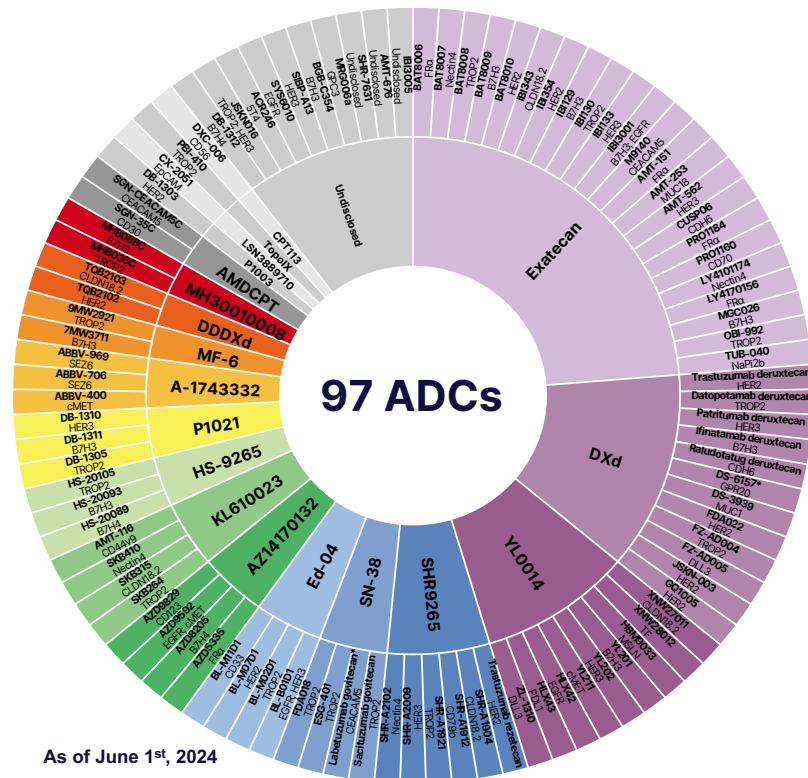
2019: Trastuzumab
deruxtecan

2020: Sacituzumab
govitecan

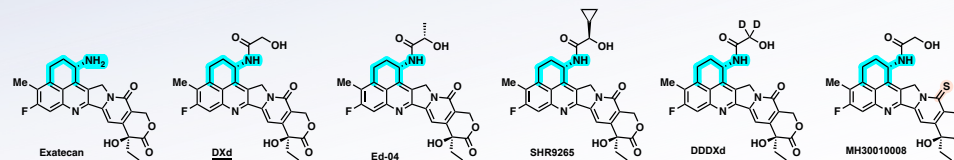
Year of first approval of ADCs by FDA: www.fda.gov. First isolation of the natural products: **Calicheamicin**, *J. Am. Chem. Soc.* **1987**, *109*, 3464; **Maytansine**, *J. Am. Chem. Soc.* **1972**, *94*, 1354, later proven to be an endophytic bacterial metabolite; **Dolastatin 10**, *J. Am. Chem. Soc.* **1987**, *109*, 6883, later proven to be produced by the cyanobacterium *Symplloca* species VP642; **Anthramycin**, *J. Am. Chem. Soc.* **1965**, *87*, 5791; **Camptothecin**, *J. Am. Chem. Soc.* **1966**, *88*, 3888.

Camptothecin (TOP01i) ADCs currently dominate the field

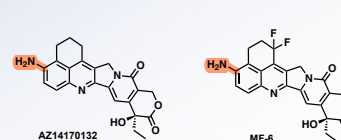
Clinical TOP01i ADCs:



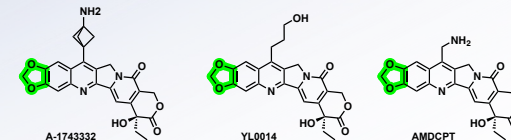
Exatecan and its derivatives



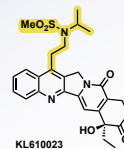
10-anilino



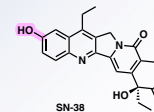
10,11-methylenedioxy



Belotecan derivative



SN-38

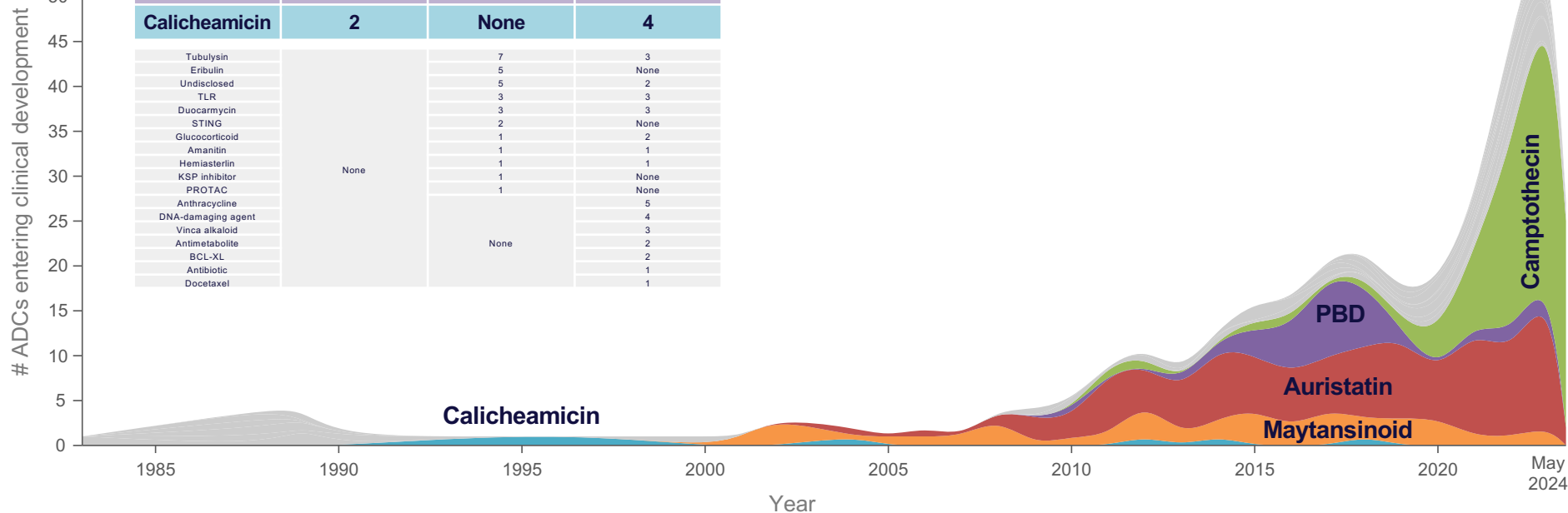


Adapted and updated from: M. E. Petersen, M. G. Brant, et al. *Mol. Cancer Ther.* 2024; <https://doi.org/10.1158/1535-7163.MCT-23-082210>

Payload choice for clinical ADCs has evolved over time

	FDA approved	In development	Discontinued
Auristatin	4	59	50
Camptothecin	2	88	2
Maytansinoid	2	7	32
PBD	1	6	26
Calicheamicin	2	None	4
Tubulysin		7	3
Eribulin		5	None
Undisclosed		5	2
TLR		3	3
Duocarmycin		3	3
STING		2	None
Glucocorticoid		1	2
Amanitin		1	1
Hemiassterlin	None	1	1
KSP inhibitor		1	None
PROTAC		1	None
Anthracycline			5
DNA-damaging agent			4
Vinca alkaloid			3
Antimetabolite		None	2
BCL-XL			2
Antibiotic			1
Docetaxel			1

What payload classes will come next?



Acknowledgments



ADC Therapeutic Development
Zymeworks



Paul Moore
CSO



Jamie Rich
Senior Director,
Technology



Stuart Barnscher
Senior Director,
Preclinical Programs