ACS Fall 2024 ID: 406964

Michael G. Brant, Mark E. Petersen, Manuel Lasalle, Samir Das, Renee Duan, Jodi Wong, Tong Ding, Kaylee J. Wu, Dayananda Siddappa, Chen Fang, Wen Zang, Alex M. Wu, Truman Hirkala-Schaefer, Graham A. Garnett, Luying Yang, Vincent Fung, Andrea Hernandez Rojas, Samuel Lawn, Catalina Suarez, Stuart D. Barnscher, Jamie R. Rich, Raffaele Colombo

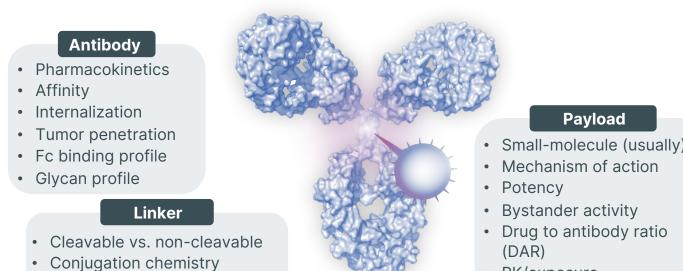
Author affiliations: Zymeworks Inc., Vancouver, BC, Canada

## Introduction

Stability

Hydrophobicity

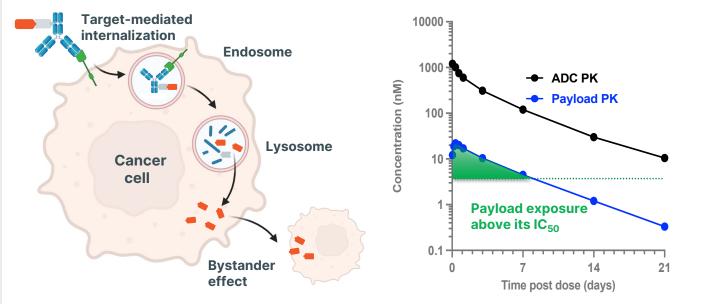
 Antibody-drug conjugates (ADCs) have emerged as an effective and promising class of anticancer therapeutics. Over the past 40 years, >370 ADCs have entered the clinic, culminating in 11 FDA approvals to date.



• In the clinic, ADCs do not significantly increase the MTD of their conjugated drugs.<sup>1</sup> Instead, when dosed at or near their MTDs, ADCs exhibit higher efficacy compared to their corresponding small molecules.<sup>1</sup>

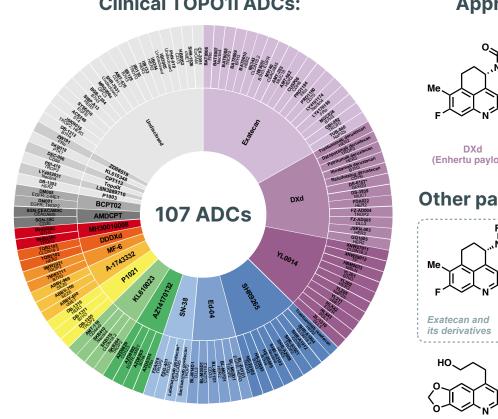
## ADC mechanism(s) of action

- Irrespective of the target, radiolabeled antibodies show high normal tissue distribution and generally <1% tumor uptake in humans.<sup>2</sup>
- delivery, bystander effect, and circulating payload exposure.<sup>1,3</sup>

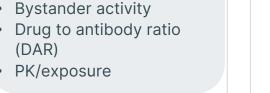


# **TOPO1i ADC clinical landscape**

 Historically dominated by microtubule inhibitors, ~half of the ADCs currently in clinical development harbour a topoisomerase-1 inhibitor (TOPO1i) payload



- exatecan and its derivatives (e.g., DXd, SHR9265, Ed-04, and others) as well as other known and novel camptothecins.
- TOPO1i platforms differentiate by their payloads and other parameters (e.g. DAR, linkers, stabilities, cleavage sequences).



# PK/exposure

Payload

- ADC efficacy is likely driven by a combination of antigen-mediated (targeted)

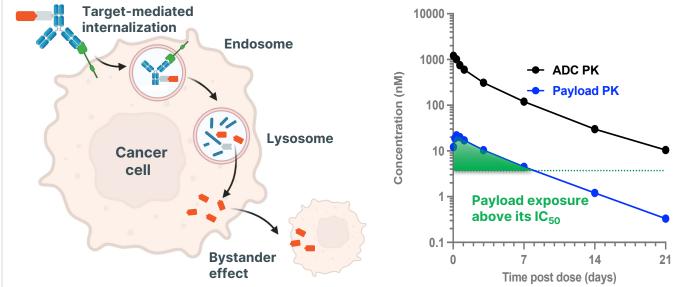
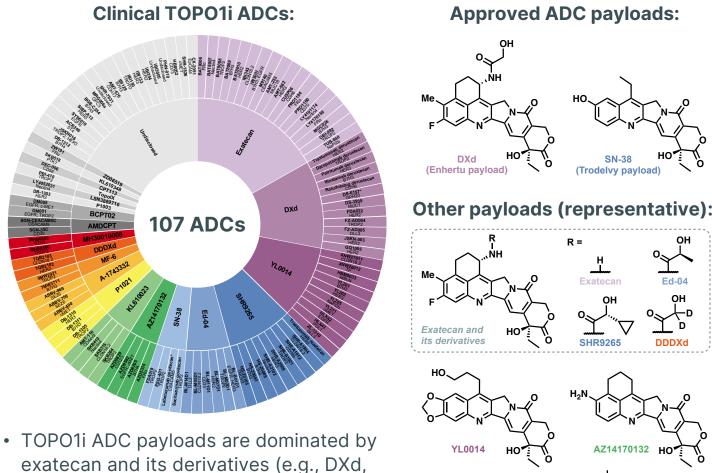
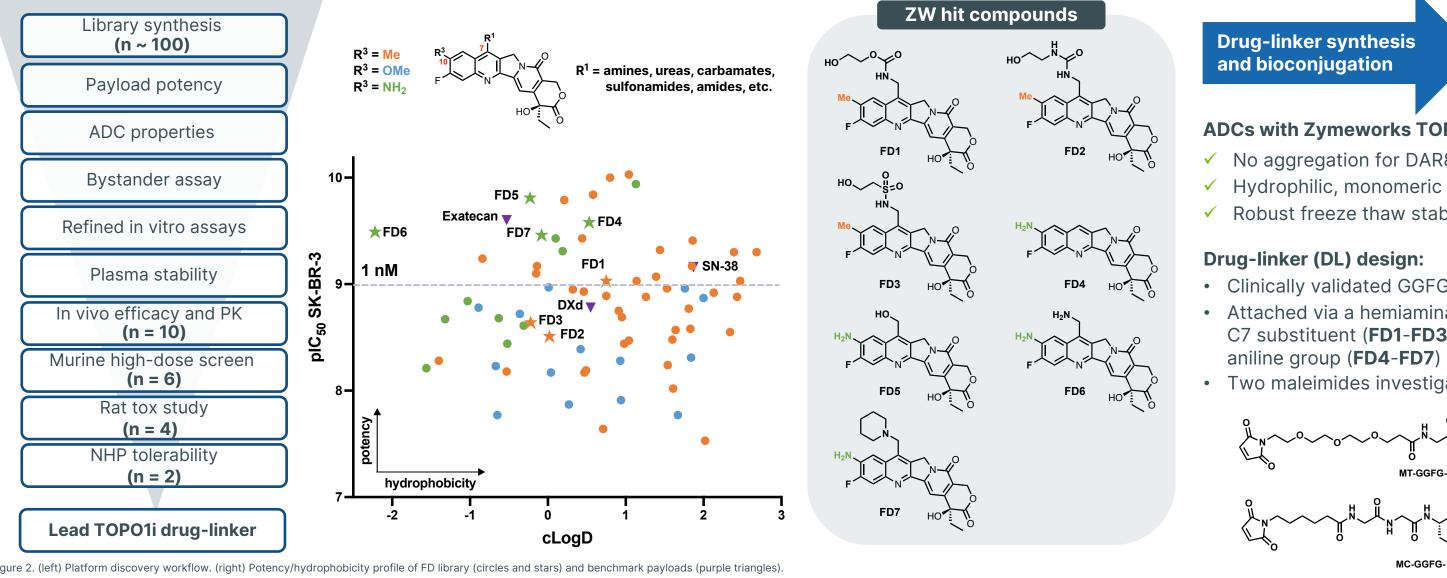


Figure 1. (left) Conventional "magic bullet" target-mediated payload delivery. (right) Payload (DXd) concentration over time after single dose of Enhertu (trastuzumab deruxtecan). Data from DESTINY-Gastric01. Payload half-life extended from hours (typical small-molecule) to days.



# Library synthesis, payload in vitro cytotoxicity, and ADC generation



**Drug-linker synthesis** and bioconjugation

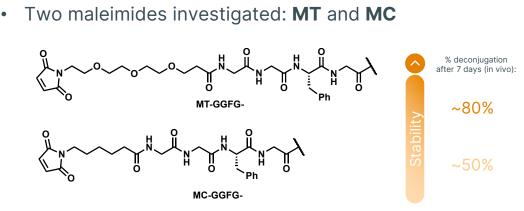
## **ADCs with Zymeworks TOPO1i DLs**

- No aggregation for DAR8
- Robust freeze thaw stability

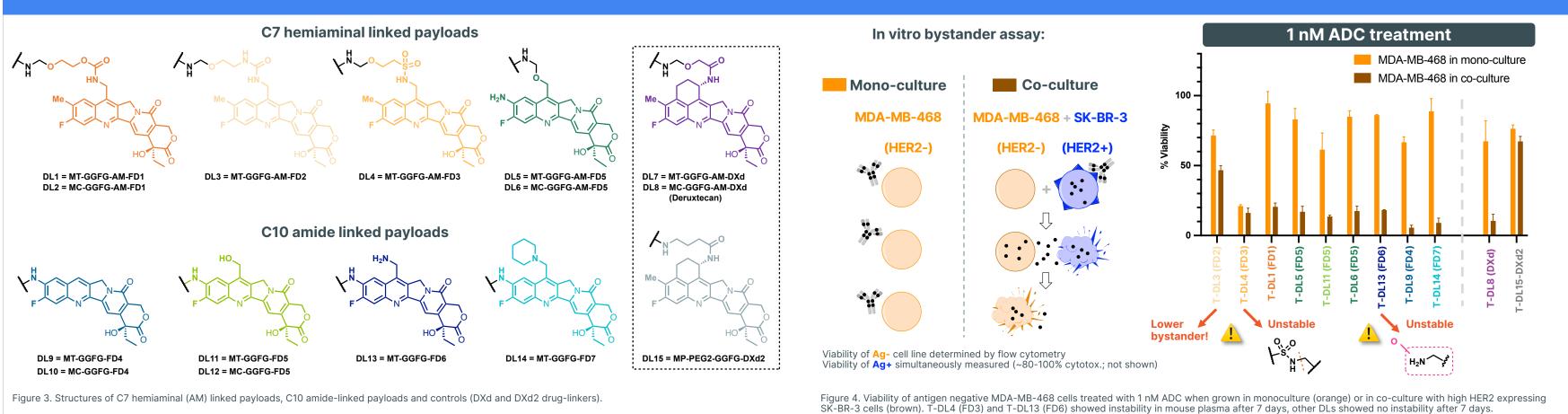
## Drug-linker (DL) design:

- Clinically validated GGFG cathepsin cleavage sequence
- Attached via a hemiaminal (AM) linkage to alcohol on C7 substituent (FD1-FD3, and FD5) or direct onto C10 aniline group (FD4-FD7)

conjugation = cysteine



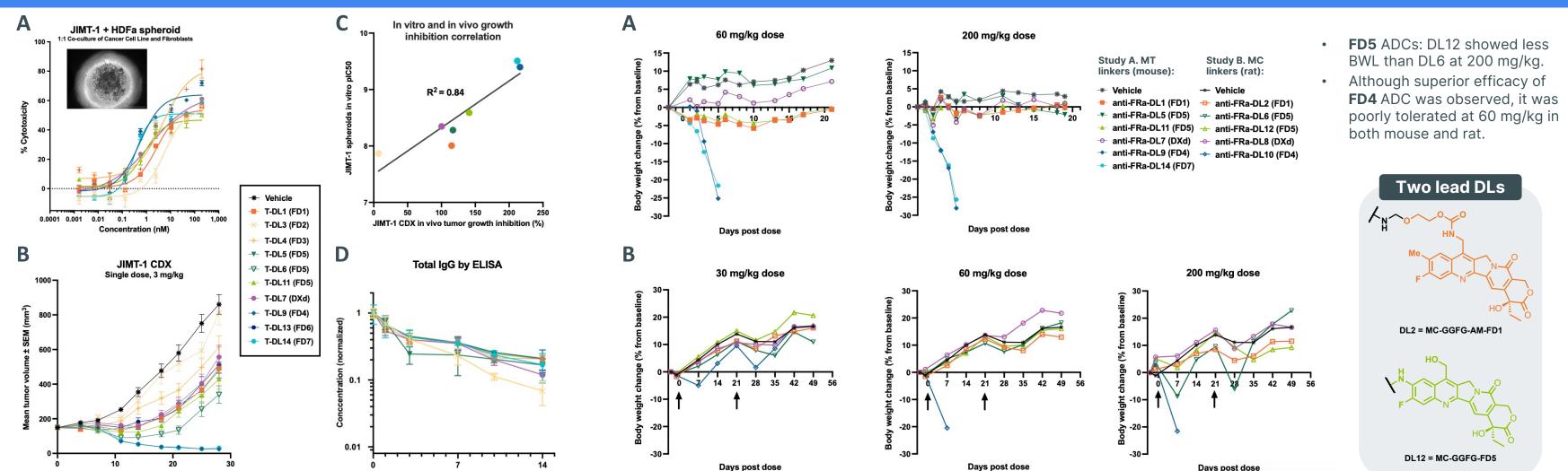
# Drug-linker structures and in vitro potency of HER2 conjugates (bystander assay)



# In vitro spheroid assay, in vivo efficacy in JIMT-1 (HER2 ADCs), and rodent tolerability (FRa ADCs)

Figure 5. A) JIMT-1-human fibroblast spheroid cytotoxicity assay. B) DAR8 ADCs in Balb/c nude mice implanted with HER2 expressing

JIMT-1 cells. C) In vitro spheroid assay correlation with in vivo tumor growth inhibition (JIMT-1). D) PK analysis of ADCs.



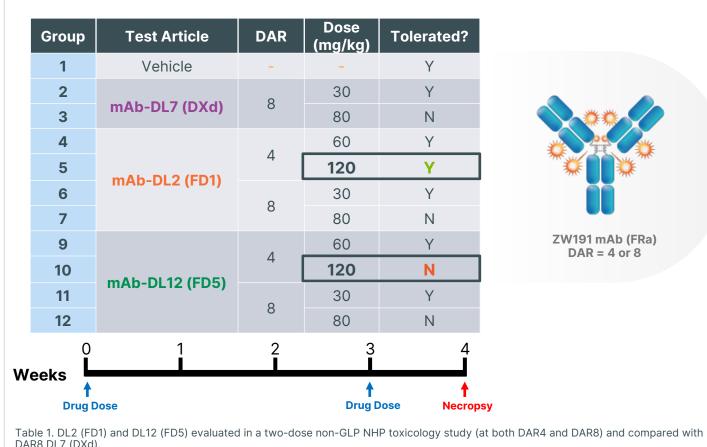
group and body weight loss is represented as the % change from baseline. FRa = folate receptor alpha.

Figure 6. A) Tolerability in 8-week-old non-tumor bearing Balb/c mice following IP injection of either 60 mg/kg or 200 mg/kg of ADC. Three animals were included per group and body weight loss is

esented as the % change from baseline. B) Tolerability of ADCs in female Sprague Dawley rats following IV injection at either 30, 60, or 200 mg/kg on day 0 and day 21. Six animals were included per

# NHP tolerability and lead selection

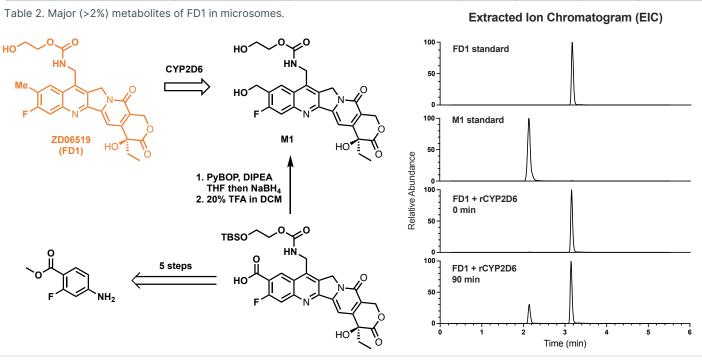
• DL2 (FD1) chosen as lead drug-linker platform for its superior tolerability at 120 mg/kg (DAR4) versus DL12 (**FD5**).



# Metabolism of FD1 (ZD06519)

- M7 is major metabolite in rodents and monkeys; M1 in human microsomes.
- CYP profiling revealed FD1 is a substrate for CYP2D6.

	Peak No.	R.T. (min)	<i>m/z</i> [M+H]+	Mass shift (Da)	Mass error (ppm)	Biotransformation	Percentage peak area at 90 min (MS)				
							Mouse	Rat	Monkey	Human	
	M1	6.60	514.162	15.994	0.3	Mono-hydroxylation	0.40%	0.1%	2.8%	18.9%	
	FD1	8.14	498.166	0.000	-0.3	Parent drug	90.0%	92.6%	78.4%	72.8%	
	M7	10.64	452.161	-46.005	-1.2	Hydrolysis + de-carboxylation + de-hydration + de-hydrogenation	5.8%	2.2%	8.3%	3.5%	
-	Γable 2. N	able 2. Major (>2%) metabolites of FD1 in microsomes.						Extracted ion Chromatogram (EIC)			



# **Summary and conclusions**

- FD1 (ZD06519) was selected from a library of ~ 100 compounds, based on its favorable in vitro ADME/DMPK profile, in vivo efficacy and superior tolerability observed in rodents and NHP.
- Investigational new drug (IND) application for ZW191 (FRa ZD06519 DAR8 ADC) cleared by FDA in July 2024.
- GPC3 (ZW251) and NaPi2b (ZW220) ADC INDs planned for 2025.

## Poster adapted from:

M. E. Petersen, M. G. Brant et al. *Mol. Cancer Ther.* **2024**, *23*, 606–618.

## References:

- 1. R. Colombo and J. Rich. *Cancer Cell*, **2022**, *40*, 1255-1263.
- 2. F. Bensch et al. Theranostics, 2018, 8, 4295-4304 3. E. Tarcsa et al. Drug Discov. Today. Technol. 2020, 37, 13-22.



